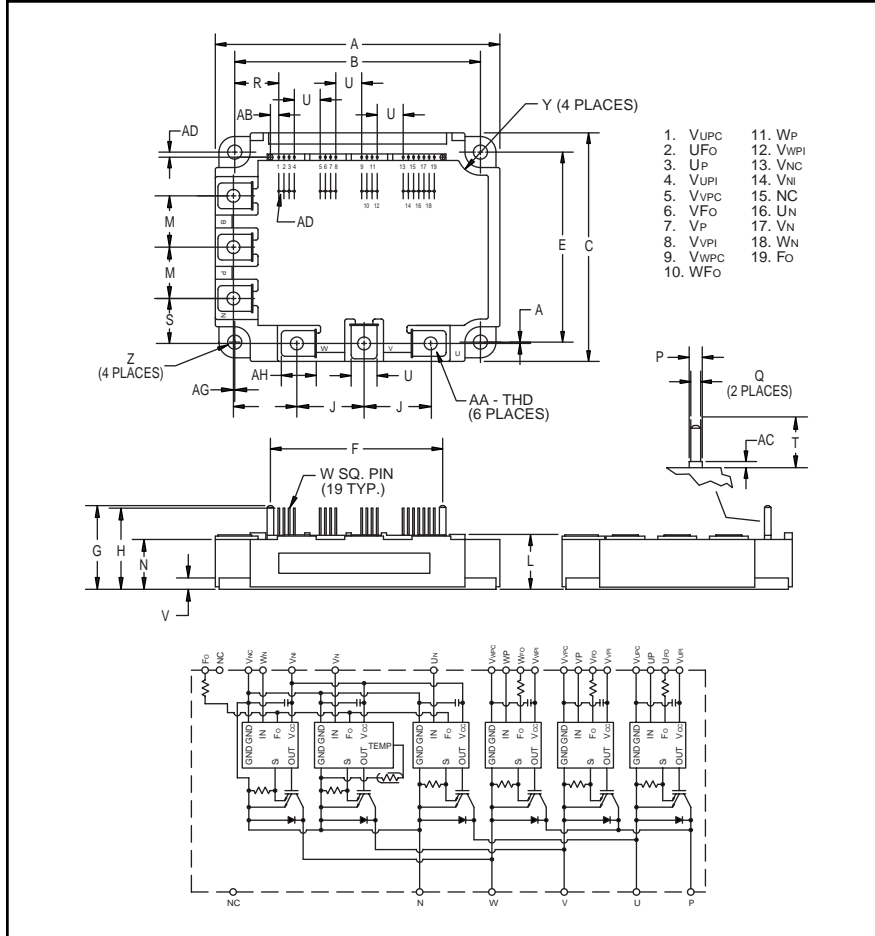


Intellimod™ Module Three Phase IGBT Inverter Output 50 Amperes/1200 Volts



Description:

Powerex Intellimod™ Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free-wheel diode power devices.

Features:

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
 - Short Circuit
 - Over Current
 - Over Temperature
 - Under Voltage
- Low Loss Using 4th Generation IGBT Chip

Applications:

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

Ordering Information:

Example: Select the complete part number from the table below -i.e. PM50CSD120 is a 1200V, 50 Ampere Intellimod™ Intelligent Power Module.

Outline Drawing and Circuit Diagram

| Dimensions | Inches | Millimeters | Dimensions | Inches | Millimeters |
|------------|------------------|----------------|------------|-----------|-------------|
| A | 4.33±0.04 | 110.0±1.0 | R | 0.67 | 17.02 |
| B | 3.74±0.02 | 95.0±0.5 | S | 0.67 | 17.02 |
| C | 3.50±0.04 | 89.0±1.0 | T | 0.52 | 13.2 |
| E | 2.91±0.02 | 74.0±0.5 | U | 0.39 | 10.0 |
| F | 2.62 | 66.44 | V | 0.16 | 4.0 |
| G | 1.28 | 32.6 | W | 0.02 | 0.5 |
| H | 1.24 | 31.6 | Y | 0.24 Rad. | Rad. 6.0 |
| J | 1.02 | 26.0 | Z | 0.22 Dia. | Dia. 5.5 |
| K | 0.94 | 24.0 | AA | M5 | M5 |
| L | 0.87 +0.04/-0.02 | 22.0 +1.0/-0.5 | AB | 0.13 | 3.22 |
| M | 0.79 | 20.0 | AC | 0.06 | 1.6 |
| N | 0.76 | 19.4 | AD | 0.08±0.02 | 2.0±0.5 |
| P | 0.18 | 4.5 | AG | 0.020.01 | 0.5±0.3 |
| Q | 0.10 | 2.54 | AH | 0.47 | 12.0 |

| Type | Current Rating Amperes | V _{CES} Volts (x 10) |
|------|---------------------------|----------------------------------|
| PM | 50 | 120 |

PM50CSD120
Intellimod™ Module
Three Phase IGBT Inverter Output
50 Amperes/1200 Volts

Absolute Maximum Ratings, $T_j = 25^\circ\text{C}$ unless otherwise specified

| Characteristics | Symbol | PM50CSD120 | Units |
|---|-----------------|------------|------------------|
| Power Device Junction Temperature | T_j | -20 to 150 | $^\circ\text{C}$ |
| Storage Temperature | T_{stg} | -40 to 125 | $^\circ\text{C}$ |
| Case Operating Temperature* | T_C | -20 to 100 | $^\circ\text{C}$ |
| Mounting Torque, M5 Mounting Screws | — | 31 | in-lb |
| Mounting Torque, M5 Main Terminal Screws | — | 31 | in-lb |
| Module Weight (Typical) | — | 560 | Grams |
| Supply Voltage Protected by OC and SC ($V_D = 13.5 - 16.5\text{V}$, Inverter Part) $T_j = 125^\circ\text{C}$ Start | $V_{CC(prot.)}$ | 800 | Volts |
| Isolation Voltage, AC 1 minute, 60Hz Sinusoidal | V_{ISO} | 2500 | Volts |

IGBT Inverter Sector

| | | | |
|---|-----------------|------|---------|
| Collector-Emitter Voltage ($V_D = 15\text{V}$, $V_{CIN} = 15\text{V}$) | V_{CES} | 1200 | Volts |
| Collector Current, \pm ($T_C = 25^\circ\text{C}$) | I_C | 50 | Amperes |
| Peak Collector Current, \pm ($T_C = 25^\circ\text{C}$) | I_{CP} | 100 | Amperes |
| Supply Voltage (Applied between P - N) | V_{CC} | 800 | Volts |
| Supply Voltage, Surge (Applied between P - N) | $V_{CC(surge)}$ | 1000 | Volts |
| Collector Dissipation ($T_C = 25^\circ\text{C}$) | P_C | 328 | Watts |

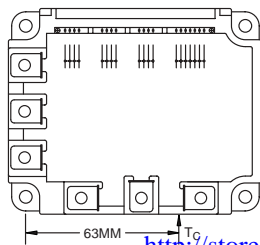
Control Sector

| | | | |
|---|-----------|----|-------|
| Supply Voltage Applied between ($V_{UP1}-V_{UPC}$, $V_{VP1}-V_{VPC}$, $V_{WP1}-V_{WPC}$, $V_{N1}-V_{NC}$) | V_D | 20 | Volts |
| Input Voltage Applied between (U_P-V_{UPC} , V_P-V_{VPC} , W_P-V_{WPC} , U_N, V_N, W_N-V_{NC}) | V_{CIN} | 20 | Volts |
| Fault Output Supply Voltage Applied between ($U_{FO}-V_{UPC}$, $V_{FO}-V_{VPC}$, $W_{FO}-V_{WPC}$, $FO-V_{NC}$) | V_{FO} | 20 | Volts |
| Fault Output Current ($U_{FO}, V_{FO}, W_{FO}, FO$) | I_{FO} | 20 | mA |

Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

| Characteristics | Symbol | Test Conditions | Min. | Typ. | Max. | Units |
|--------------------------------------|---------------|---|------|------|------|---------------|
| IGBT Inverter Sector | | | | | | |
| Collector Cutoff Current | I_{CES} | $V_{CE} = V_{CES}, T_j = 25^\circ\text{C}, V_D = 15\text{V}$ | — | — | 1.0 | mA |
| | | $V_{CE} = V_{CES}, T_j = 125^\circ\text{C}, V_D = 15\text{V}$ | — | — | 10 | mA |
| Diode Forward Voltage | V_{EC} | $-I_C = 50\text{A}, V_D = 15\text{V}, V_{CIN} = 15\text{V}$ | — | 2.5 | 3.5 | Volts |
| Collector-Emitter Saturation Voltage | $V_{CE(sat)}$ | $V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 50\text{A}, \text{Pulsed}, T_j = 25^\circ\text{C}$ | — | 2.4 | 3.2 | Volts |
| Saturation Voltage | | $V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 50\text{A}, \text{Pulsed}, T_j = 125^\circ\text{C}$ | — | 2.1 | 2.8 | Volts |
| Inductive Load Switching Times | t_{on} | | 0.5 | 1.0 | 2.5 | μS |
| | t_{rr} | $V_D = 15\text{V}, V_{CIN} = 0 \sim 15\text{V}$ | — | 0.15 | 0.3 | μS |
| | $t_{C(on)}$ | $V_{CC} = 600\text{V}, I_C = 50\text{A}$ | — | 0.4 | 1.0 | μS |
| | t_{off} | $T_j = 125^\circ\text{C}, \text{Inductive Load}$ | — | 2.5 | 3.5 | μS |
| | $t_{C(off)}$ | | — | 0.7 | 1.2 | μS |

* T_C Measure Point





Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

PM50CSD120
Intellimod™ Module
Three Phase IGBT Inverter Output
50 Amperes/1200 Volts

Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

| Characteristics | Symbol | Test Conditions | Min. | Typ. | Max. | Units |
|--|--|---|-----------|--------------|------------|------------------|
| Control Sector | | | | | | |
| Over Current Trip Level ($V_D = 15\text{V}$) | OC | $T_j = 25^\circ\text{C}$ | 93 | 157 | — | Amperes |
| | | $T_j = 125^\circ\text{C}$ | 59 | — | — | Amperes |
| Short Circuit Trip Level | SC | $-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}$, $V_D = 15\text{V}$ | — | 183 | — | Amperes |
| Over Current Delay Time | $t_{\text{off}}(\text{OC})$ | $V_D = 15\text{V}$ | — | 10 | — | μs |
| Over Temperature Protection ($V_D = 15\text{V}$) (Lower Arm) | OT OT_R | Trip Level Reset Level | 111 — | 118 100 | 125 — | $^\circ\text{C}$ |
| Supply Circuit Under Voltage Protection ($-20 \leq T_j \leq 125^\circ\text{C}$) | UV UV_R | Trip Level Reset Level | 11.5 — | 12.0 12.5 | 12.5 — | Volts |
| Circuit Current | I_D | $V_D = 15\text{V}$, $V_{\text{CIN}} = 15\text{V}$, $V_{N1}-V_{\text{NC}}$ $V_D = 15\text{V}$, $V_{\text{CIN}} = 15\text{V}$, $V_{\text{XP1}}-V_{\text{XPC}}$ | — — | 40 13 | 55 18 | mA |
| Input ON Threshold Voltage | $V_{\text{CIN}}(\text{on})$ | Applied between U_P-V_{UPC} , V_P-V_{VPC} , | 1.2 | 1.5 | 1.8 | Volts |
| Input OFF Threshold Voltage | $V_{\text{CIN}}(\text{off})$ | W_P-V_{WPC} , U_N , V_N , W_N-V_{NC} | 1.7 | 2.0 | 2.3 | Volts |
| Fault Output Current* | $I_{\text{FO}}(\text{H})$ $I_{\text{FO}}(\text{L})$ | $V_D = 15\text{V}$, $V_{\text{CIN}} = 15\text{V}$ $V_D = 15\text{V}$, $V_{\text{CIN}} = 15\text{V}$ | — — | — 10 | 0.01 15 | mA |
| Minimum Fault Output Pulse Width* | t_{FO} | $V_D = 15\text{V}$ | 1.0 | 1.8 | — | mS |

*Fault output is given only when the internal OC, SC, OT and UV protections schemes of either upper or lower arm device operate to protect it.

Thermal Characteristics

| Characteristic | Symbol | Condition | Min. | Typ. | Max. | Units |
|-------------------------------------|--------------------------------------|-----------------------------|---|------|-------------------|------------------------------|
| Junction to Case Thermal Resistance | $R_{\text{th}}(\text{j-c})\text{Q}$ | Each IGBT | — | — | 0.38 | $^\circ\text{C}/\text{Watt}$ |
| Inverter Part | $R_{\text{th}}(\text{j-c})\text{F}$ | Each FWDi | — | — | 0.70 | $^\circ\text{C}/\text{Watt}$ |
| | $R_{\text{th}}(\text{j-c}')\text{Q}$ | Each IGBT** | — | — | 0.23 [†] | $^\circ\text{C}/\text{Watt}$ |
| | $R_{\text{th}}(\text{j-c}')\text{F}$ | Each FWDi** | — | — | 0.36 [†] | $^\circ\text{C}/\text{Watt}$ |
| | Contact Thermal Resistance | $R_{\text{th}}(\text{c-f})$ | Case to Fin Per Module, Thermal Grease Applied | — | — | 0.027 |

** T_C measured point is just under the chips.

[†]If you use this value, $R_{\text{th}}(\text{f-a})$ should be measured just under the chips.

Recommended Conditions for Use

| Characteristic | Symbol | Condition | Value | Units |
|---------------------------|------------------------------|---|----------------|---------------|
| Supply Voltage | V_{CC} | Applied across P-N Terminals | 0 ~ 800 | Volts |
| Control Supply Voltage*** | V_D | Applied between $V_{\text{UP1}}-V_{\text{UPC}}$, $V_{N1}-V_{\text{NC}}$, $V_{\text{VP1}}-V_{\text{VPC}}$, $V_{\text{WP1}}-V_{\text{WPC}}$ | 15 ± 1.5 | Volts |
| Input ON Voltage | $V_{\text{CIN}}(\text{on})$ | Applied between U_P-V_{UPC} , V_P-V_{VPC} , | 0 ~ 0.8 | Volts |
| Input OFF Voltage | $V_{\text{CIN}}(\text{off})$ | W_P-V_{WPC} , U_N , V_N , W_N-V_{NC} | $4.0 \sim V_D$ | Volts |
| PWM Input Frequency | f_{PWM} | Using Application Circuit | 0 ~ 20 | kHz |
| Minimum Dead Time | t_{DEAD} | Input Signal | ≥ 3.0 | μs |

***With ripple satisfying the following conditions: $dv/dt \leq \pm 5\text{V}/\mu\text{s}$, Variation $\leq 2\text{V}$ peak to peak.

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